AMENDMENT AND RESPONSE UNDER 37 CFR § 1.111

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e: LOW ANGLE, LOW ENERGY PHYSICAL VAPOR DEPOSITION OF ALLOYS

Page 2 Dkt: 303.098US4

- 43.(Amended) A contact hole for a semiconductor device, comprising:
  - a bottom surface of a first material;
  - at least one vertical sidewall of a second material;
- a layer of a third material covering only the bottom surface with a thickness variation of less than 50%, the third material including at least two different constituent elements.
- 48.(Amended) A contact hole for a semiconductor device, comprising:
  - a bottom surface of a first material;
  - at least one vertical sidewall of a second material;
- a generally planar layer of a third material covering <u>only</u> the bottom surface, the third material having a graded stoichiometry between two different elements.
- 55.(Amended) A contact hole for a semiconductor device, comprising:
  - a bottom surface of a first material;
  - at least one sidewall of an insulating material;
- a generally planar layer of a third material covering <u>only</u> the bottom surface, the third material including at least two different constituent elements, <u>none of the third material being present in the sidewall</u>.
- 59.(Amended) An integrated circuit, comprising:
  - a substrate of a first material;
  - an insulator of a second material overlying the substrate;
- <u>a [multiple]</u> contact hole[s] through the insulator to the substrate, [each] the contact hole having at least one sidewall of the second material and a generally planar <u>conductive</u> layer <u>located only in a region</u> contacting the substrate, the layer including at least two different constituent elements.
- 63.(Amended) The integrated circuit of claim 59 where the layer is planar within a thickness variation less than 50%.